



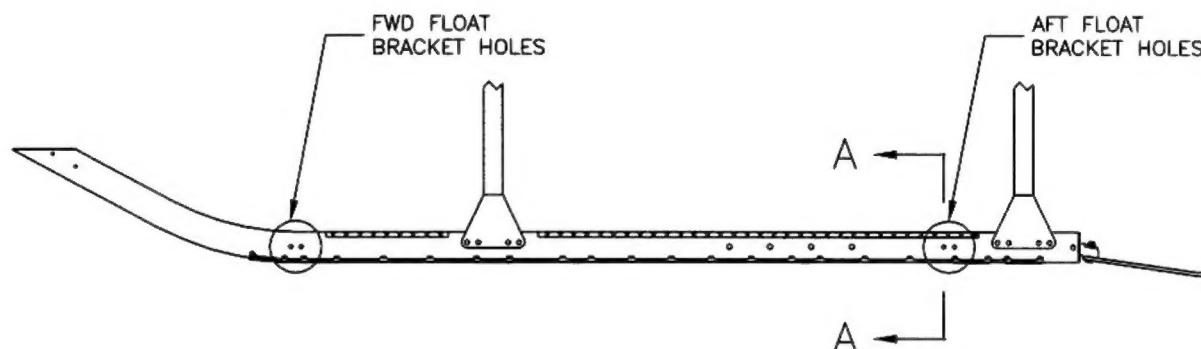
DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9185	REV. A SHEET 1 OF 1
DATE 00.05.04		TITLE PLUGS FOR D350-636-013/ -014	SCALE NTS
A	00.05.04	NEW ISSUE	

DART SERVICE INSTRUCTION

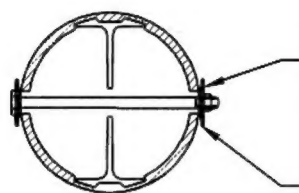
TO AMEND INSTALLATION DRAWING D350-636 REV. C

REF. CANADIAN STC: SH99-7
US FAA STC: SR00646SE

WHEN THE FLOAT SYSTEM IS NOT INSTALLED ON D350-636-013/ -014, THE FLOAT ATTACHMENT HOLES SHOULD BE PLUGGED AS SHOWN IN SECTION A-A BELOW.



D350-636-013 SHOWN (-014 OPPOSITE)



AN3-32A BOLT (1)
A3235-020-935 PLUG (2)
MS21042L3 OR MS21042-3 NUT (1)
(4 PLACES)

SEAL THE PERIMETER OF THE PLUGS WITH
SIKAFLEX-241/-291 (OR EQUIVALENT) SEALANT
(8 PLACES)

SECTION A-A

Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.